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Standard Test Method for Coefficient of Retroreflection of Retroreflective Sheeting Utilizing the Coplanar Geometry¹

1.1 This test method describes an instrument measurement of the retroreflective performance of retroreflective shorting.

1.2 The user of this test method mass specify the cutranece and observation angles to be used, and may specify the rotation

Signs Using a Portable Retroreflection-user 22. Other Document:

1.2 The user of this test method mass specify the cutranece and observation angles to be used, and may specify the rotation

Measurement³

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E 1709 Test Method for Measurement of Retroreflective

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Methods (Shallow Depth)1



Standard Test Methods for Density of Soil and Soil-Aggregate in Place by Nuclear

This standard is issued under the fixed designation D 2922; the number insteadiety following the designation indicates the year of original adoption set, in the case of revision, the year of last revision, A number in parentheses indicates the year of last reapports. A superscript epolion (s) indicates an olderist change since the last revision or reapports. This standard has been approved for use by agencies of the Department of Defense. 41 Nove-Table I was corrected editorially in December 1997.

1.1 These test methods cover the determination of the total or wet density of soil and soil-rock mixtures by the attenuation of gamma radiation where the source and detector(s) remain on the surface (Backscatter Method) or the source or detector is

placed at a known depth up to 300 mm (12 in.) while the detector(s) or source remains on the surface (Direct Transmis-1.2 The density in mass per unit volume of the material under test is determined by comparing the detected rate of gamma radiation with previously established calibration data. 1.3 The values tested in SI units are to be regarded as the 1.3 The values tested in 30 units are to be regarded as the standard. The inch-pound equivalents may be approximate.

1.4 It is common practice in the engineering profession to concurrently use pounds to represent both a unit of mass (lbm) and a unit of force (lbf). This implicitly combines two separate systems of units; that is, the absolute system and the gravitasystems of unics; that is, the absolute system and the gravita-tional system. It is scientifically undesirable to combine the use of two separate sets of inch-pound units within a single standard. This standard has been written using the gravitational system of units when dealing with the inch-pound system. In this system the pound (lbf) represents a unit of force (weight). However, the use of balances or scales recording pounds of mass (lbm), or the recording of density in lbm/ft³ should not be regarded as nonconformance with this standard. 1.5 This standard does not purport to address all of the safety concerns, if any, associated with its use, It is the

responsibility of the user of this standard to establish approbility of regulatory limitations prior to use. For specific Hazard statements, see Section 6. 2. Referenced Documents

2.1 ASTM Standards:
D 698 Test Method for Moisture-Density Relations of Soil and Soil-Aggregate Mixtures Using 5.5-lb (2.49-kg) Ramanad Soil-Aggregate Mixtures Using 5.5-lb (2.

Current edition approved Oct. 10, 1996. Published February 1997. Originally published as D 2922 – 71. Last previous edition D 2922 – 91.

mer and 12-in. (305-mm) Drop² D 1557 Test Method for Moisture-Density Relations of Soil and Soil-Aggregate Mixtures Using 10-lb (4.54-kg) Ram-mer and 18-in. (457-mm) Drop² D 2216 Test Method for Laboratory Determination of Water (Moisture) Content of Soil, Rock, and Soil-Aggregate D 3017 Test Method for Water Content of Soil and Rock In-Place by Nuclear Methods (Shallow Depth)2 D 4253 Test Method for Determination of Water Content by
D 4643 Test Method for Determination of Water Content by

the Microwave Oven Method D 4718 Practice for Correction of Unit Weight and Water Content for Soils Containing Oversize Particles² D 4944 Test Method for Field Determination of Water (Moisture) Content of Soil by the Calcium Carbide Gas Pressure Tester Method D 4959 Test Method for Determination of Water (Moisture) Content by Direct Heating Method³ 3.1 The test methods described are useful as rapid, nonde-structive techniques for the in-place determination of density of

3.2 The test methods are suitable for quality control and acceptance testing for construction and for research and development applications.

3.3 The nondestructive nature of the tests allow repetitive measurements to be made at a single test location.

4.1 The chemical composition of the sample may affect the These test methods are under the jurisdiction of ASTM Committee D.15 on. Nove 1—The nuclear gauge density measurements are somewhat

Designation: E 1417 - 99

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Standard Practice for Liquid Penetrant Examination¹

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S. Sympo.

3.1 This practice establishes the minimum requirements for conducting liquid pondrum cranination of nonposous motal. and nemeral components.

1.2 The posttrant examination processes described in this practice are applicable to se-groups. Real, and maintenance (in notice) importions. These processes are applicable for the detection of discontinution, such as back of fasion, commisse, ecodes, laps, cold shats, and pursuity, that are open or comnoted to the variage of the compensat under examination.

1.3 Cautem must be exercised in the unage of elevated. temperature with components manufactured from thermodestic majorials. Also, some changes, penetrates, and developers con have a deletorious effect on nonmetallic materials such as plantics. Prior to assuringtion, tops should be conducted to severy that sever of the cleaning or importion materials are hamild to the component to be examined.

1.4 The values speed in inchepound with six repeded as standard. The SI units given in parentheurs are for information.

1.5 All iron of this practice may be opon to agreement between the cognition engineering organization and the sapplies, or specific direction from the augmented engineering expendation.

1.6 This standard does not purport to address all of the sighty concerns, if are, accounted with its use. If it the responsibility of the soor of this standard to establish approprinter sufery and health practices and determine the applica-Nithy of riggilionary deviations prior to use. Specific processtionary statements are given in Noles 2 and 3.

2. Statement Decements

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ANSTASNT-CP-189: Standard for Qualification and Corti-Scation of Non-Rosenyctoc Yoring Personnel? SNT-TC-1A. Recommended Practice for Personnel Qualifination and Certification in Nondestructive Besting*

2.4 Military Standards * MSL-0-25135 Impection Matorials, Pondrum? QPL 25135 Qualified Products of Inspection Materials, Processes.

MIL-STD-410 Nondostructive Testing Personnel Qualification and Cortification' MH-KTD-792 likestification Marking Requirements for

Special Purpose Compositions MIL-STD-1907 Liquid Pointeen and Magnetic Particle, Soundness Requirements for Materials, Paris, and Weld-

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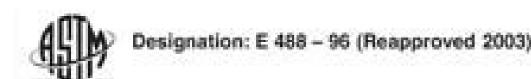
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Standard Test Methods for Strength of Anchors in Concrete and Masonry Elements¹

This examined is issued under the fixed designation E 600; the number immediately following the designation indicates the year of setginal adoption on in the case of trainion, the year of last revision. A number in parentheses indicates the year of last reapproval. A supprescipt epolism (a) indicates an editorial change since the last revision or reapproval.

This standard has been approved for nor by agreeins of the Department of Defense

L. Scope.

- 1.1 These test methods cover procedures for determining the static, seismic, fatigue and shock, tensile and shear strengths of post-installed and cast-in-place anchorage systems in structural members made of concrete or structural members made of masonry. Only those tests required by the specifying authority need to be performed.
- 1,2 These sest methods are intended for use with such unchorage devices designed to be installed perpendicular to a plane surface of the structural member:
- 1.3 Whereas combined tension and shear as well as torsion tests are performed under special conditions, such tests are not covered in the methods described herein.
- 1.4 While individual procedures are given for static, seismic, fatigue and shock testing, nothing herein shall preclude the use of combined testing conditions which incorporate two or more of these types of tests, (such as seismic, fatigue and shock tests in series), since the same equipment is used for each of these tests.
- 1.5 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use:

2. Referenced Documents

- 2.1 ASTM Standards:
- E.4 Practices for Force Verification of Testing Machines² E.171 Specification for Standard Atmospheres for Conditioning and Testing Flexible Barrier Materials³
- E 468 Practice for Presentation of Constant Amplitude Fatigue Test Results for Metallic Materials²
- E 575 Practice for Reporting Data from Structural Tests of
- ³ These test methods are under the jurisdiction of ASTM Committee E06 on Portremance of Buildings and are the direct responsibility of Subcommittee E06.13 on Structural Performance of Connections in Building Construction.
- Current solition approprial May 10, 2003. Published June 2003. Originally approved in 1976. Law previous edition appeared in 1996 or E 448 96.
- Armard Brook of ASTM Stendards, Vol 19301.
 Armard Brook of ASTM Stendards, Vol 19309.

Building Constructions, Elements, Connections, and Assemblies*

3. Terminology

- 3.1 Definitions of Terms Specific to This Standard:
- 3.1.1 adherive anchor—a post-installed anchor that derives its holding strength from the chemical compound between the wall of the hole and the anchor rods. The materials used include epoxy, cementitious material, polyester resin, and other similar types.
- 3.1.2 anchor spacing—the distance between anchors measured centerline to centerline, in mm (in.); also, the minimum distance between reaction points of the test frame.
- 3.1.3 cast-in-place anchor—an archor that is installed prior to the placement of concrete and derives its holding strength from plates, lugs, or other protrusions that are cast into the concrete.
- 3.1.4 displacement—movement of an anchor relative to the structural member. For tension tests, displacement is measured along the axis of the anchor, and for shear tests, displacement is measured perpendicular to the axis of the anchor, in mm (in.).
- 3.1.5 edge distance—side cover distance or the distance from the centerline of an anchor to the nearest edge of a structural member, in mm (in.); also, minimum distance from the centerline to the test frame.
- 3.1.6 embedment depth—distance from the test member surface to the installed end of the anchor, in mm (in.), prior to the setting of the anchor.
- 3.1.7 expansion anchor—a post-installed anchor that derives its holding strength through a mechanically expanded system which exerts forces against the sides of the drilled hole.
 3.1.8 faitigue test—a laboratory test that applies repeated load cycles to an anchorage system for the purpose of determining the fatigue life or fatigue strength of that system.
- 3.1.9 LVDT—a linear variable differential transformer used for measuring the displacement or movement of an anchor or anchor system.

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(6.4 mm) diameter anchors are permitted to be placed in mortar bed joints that are at least ½ in. As with allowable stress design, anchor bolts subjected to combined axial tension and shear must also satisfy the following unity equation: Two ½ in (12.7 mm) headed anchors comprise bolted connection for a roof beam to the side of an 8 in. Existing masonry codes do not address tolerances for anchor bolt placement. (mm) x = depth from center line of anchor to edge of ledger Φ = strength reduction factor Building Code Requirements for Masonry Structures, TMS 402-13/ASCE 5-13, Reported by the Masonry Structures, TMS 402-13/ASCE 5-13/ASCE 5-13/A Concrete Masonry, TEK 14-4B, National Concrete Masonry Association, 2008. Calculated strengths for masonry crushing (Equation 7), anchor pryout (Equation 7), anchor pryout (Equation 8), and anchor yielding (Equation 7), anchor pryout (Equation 7), anchor pryout (Equation 8), and anchor yielding (Equation 7), anchor pryout (Equation 8), and anchor yielding (Equation 8), and anch moment arm can be approximated as \(\frac{5}{2}\) times the distance from the center line of the bolt to the edge of the ledger, denoted as x for this example. The allowable axial tensile load, Ba, for headed and bent-bar anchor bolts is taken as the smaller of Equation 3, allowable axial tensile load governed by masonry breakout, and Equation 4, allowable axial tensile load governed by anchor yielding. The bolts have an effective yield stress of 60 ksi (413.7 MPa) with and effective embedment length are limited to 65% of the average tested strength. Allowable Stress Design of Concrete Masonry, TEK 14-7C, National Concrete Masonry Association, 2011. (mm) f'm = specified compressive strength of masonry, psi (MPa) lb = effective embedment length of anchor bolts, in. International Building Code, International Code Council, 2012. Applying the appropriate strength reduction factors of $\Phi = 0.9$ for anchor yielding under tensile loads, and checking the combined loading effects for an individual anchor against Equation 18 yields the following: With the demand to capacity ratio less than 1.0, the design is satisfied. Note that Chapter 5 of the code also includes prescriptive criteria for floor and roof anchorage that are applicable to empirically designed masonry, but these provisions are not covered here. Building Code Requirements for Masonry Structures, TMS 402-11/ACI 530-11/ASCE 5-11 Reported by the Masonry Standards Joint Committee, 2011. 6). When the projected areas of adjacent anchor bolts overlap, the portion of the overlapping area is reduced by one-half for calculating Apt or Apv as shown in Figure 3. Allowable Stress Design It can be assumed that the D + LR is the governing load combination. Anchor bolts are required to be embedded in grout, with the exception that ¼ in. Standard Specification for Carbon Structural Steel, ASTM A36-12, ASTM International, 2012. NCMA TEK 12-3C, Revised 2013. Templates, which are typically made of wood or steel, also prevent grout leakage in cases where anchors protrude from the side of a wall. anchor = 0.142 in.² (91.6 mm²) % in. Standard Specification for Carbon Steel Bolts and Studs, 60,000 psi Tensile Strength, ASTM A307-12, ASTM International, 2012. 3 and 4) reference the provisions of the 2011 edition of Building Code Requirements for Masonry Structures (ref. While many of the requirements for anchor design vary between the allowable stress and strength design methods, some provisions are commonly shared between the two design approaches. Again, citing Equation 1 and modifying it for the overlap of projected breakout area, Apt for each anchor bolt is found to be 90.99 in.² (578.03 cm²). Bent-bar anchor bolts must meet the material requirements of Standard Specification for Carbon Structural Steel, ASTM A36/A36M (ref. A graphical representation of a tension breakout cone is shown in Figure 4. Post-installed anchors achieve shear and tension (pull out) resistance by means of expansion against the masonry or sleeves or by bonding with epoxy or other adhesives. The modified projected area for each bolt becomes: Using the above equation, the modified Apt is found to be 90.99 in² (578.03 cm²). Standard Test Methods for Strength of Anchors in Concrete and Masonry Elements, ASTM E488-10, ASTM International, 2010. Checking the combined loading effects for an individual anchor against Equation 10 yields the following: Because the demand to capacity ratio is less than 1.0, the design is satisfied. This requirement applies to anchor bolts embedded in the top of a masonry element as well as those penetrating through the face shells of masonry to center of the cross section of anchor bolt, in The design of post-installed anchors should be in accordance with the anchor manufacturer's literature and is beyond the scope of this TEK. (mm) s = spacing between anchors, in. Both shear and tension are transferred through anchor bolts to resist design forces such as uplift due to wind at the top of a column or wall or vertical gravity loads on ledgers supporting joists or trusses (see Figure 1). (12.7 mm) is required between the anchor Bolts in Concrete Block Masonry, Tubbs, J. This eccentric load generates a force couple with tensile forces in the anchor and bearing of the masonry wall. International Residential Code, International Code Council, 2012. For other anchor bolt configurations, including post-installed anchors, design loads are determined from testing a minimum of five specimens in accordance with Standard Test Methods for Strength of Anchors in Concrete and Masonry Elements, ASTM E488 (ref. (mm) eb projected leg extension of bent bar anchor, measured from inside edge of anchor at bend to farthest point of anchor in the plane of the hook, in. While research (ref. anchor = 0.226 in. (145.8 mm²) 3/4 in. Specification for Masonry Structures, TMS 605-13/ASCE 6-13, Reported by the Masonry Standards Joint Committee, 2013. The allowable shear load, By, for headed and bent-bar anchor bolts is taken as the smallest of Equation 6, allowable shear load as governed by masonry breakout, Equation 8, allowable shear load as governed by masonry breakout, Equation 1, allowable shear load as governed by masonry breakout, Equation 1, allowable shear load as governed by masonry breakout, Equation 2, allowable shear load as governed by masonry breakout, Equation 3, allowable shear load as governed by masonry breakout, Equation 3, allowable shear load as governed by masonry breakout, Equation 3, allowable shear load as governed by masonry breakout, Equation 3, allowable shear load as governed by masonry breakout, Equation 3, allowable shear load as governed by masonry breakout, Equation 3, allowable shear load as governed by masonry breakout, Equation 3, allowable shear load as governed by masonry breakout, Equation 3, allowable shear load as governed by masonry breakout, Equation 3, allowable shear load as governed by masonry breakout, Equation 3, allowable shear load as governed by masonry breakout, Equation 3, allowable shear load as governed by masonry breakout, Equation 3, allowable shear load as governed by masonry breakout, Equation 3, allowable shear load as governed by masonry breakout, Equation 3, allowable shear load as governed by masonry breakout by masonry anchor yielding, anchor = 0.334 in. 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For bent-bar anchor pullout. Tension The nominal axial tensile strength, Ban, for headed and bent-bar anchor bolts is taken as the smaller of Equation 11, nominal axial tensile strength governed by masonry breakout, and Equation 12, nominal axial tensile strength governed by anchor yielding. 5) which contain no significant differences from the following analysis and design methodologies. Excluding anchors placed in mortar bed joints, a minimum clearance of ¼ in. 11) has shown that placing anchors in oversized holes in masonry unit face shells has no significant impact on the strength or performance of anchors compared to those placed in holes only slightly larger than the anchor diameter, the code has opted to maintain these clearance requirements as a convenient means of verifying that grout has adequately consolidated around the anchor bolt. (25.4 mm) to help ensure adequate anchor performance and grout consolidation around the anchor. Any portion of the masonry element is deducted from the calculated value of Apt and Apv. Anchor bolts subjected to combined axial tension and shear must also satisfy the following unity equation: The relationship between applied tension and shear loads versus allowable tension and shear loads is illustrated in Figure 5. With this, the total design shear force for the connection is 1,600 lb (7.12 kN), with each anchor bolt resisting half of the total load. The following discussion and topics apply to anchors designed by either the allowable stress or strength design methods. An overview of these design philosophies can be found in Allowable Stress Design of Concrete Masonry, TEK 14-7C, and Strength Design Provisions for Concrete Masonry, TEK 14-4B (refs. (mm) e = eccentricity of applied loads on bolted connection, in. Similarly, to determine the allowable shear strength, one would typically calculate the shear breakout area for each anchor. Axial tensile strength determined by calculating masonry breakout (Equation 12) are as follows (as was the case before, Equation 13 need not be checked as this applies only to bent-bar anchors): The nominal axial tensile strength is governed by the anchor yielding, Bans. (6.4 mm) and ½ in. For bent-bar anchors, the allowable axial tensile load must also be less than that determined by Equation 5 for anchor pullout. As is typical with bolted connections subjected to shear, the load is imparted at an offset distance, e which is equivalent to the additive thickness of the ledger and connector elements. G., and McLean, D. (50.8 mm). The strength reduction factors, Φ , for use in Equations 11 through 18 are taken equal to 0.50, when the nominal anchor strength is controlled by anchor bolt yielding, Φ is taken equal to 0.90, when the nominal amchor strength is controlled by anchor pullout, Φ is taken equal to 0.65. This TEK summarizes the requirements to properly design, detail and install anchor bolts embedded in concrete masonry construction based on the provisions of the 2013 edition of Building Code Requirements for Masonry Structures (ref. B., Pollock, D. 1). With that, the effects of the eccentric shear loading and large edge distance, masonry shear breakout will not be the governing failure mode. 1) contains anchor bolt design methods (Chapters 2 and 3, respectively). I., The Masonry Society Journal, 2000. (51 mm), whichever is greater (see Figure 2). Projected Shear and Tension Areas The projected tension breakout area, Apt, and the projected shear breakout area, Apt, and the projected shear breakout area, Apt, and the projected shear load acting on the connection is determined to be 2,240 lb (9.96 kN). 9, 10). anchor = 0.462 in. 2 (298.0 mm²) Effective embedment length for anchor bolts is four bolt diameters (4db) or 2 in. For bent-bar anchors, the effective embedment length for anchor bolts is four bolt diameters (4db) or 2 in. For bent-bar anchors, the effective embedment length for anchor bolts is four bolt diameters (4db) or 2 in. For bent-bar anchors, the effective embedment length for anchor bolts is four bolt diameters (4db) or 2 in. For bent-bar anchors, the effective embedment length for anchor bolts is four bolt diameters (4db) or 2 in. For bent-bar anchors, the effective embedment length for anchor bolts is four bolt diameters (4db) or 2 in. For bent-bar anchors, the effective embedment length for anchor bolts is four bolt diameters (4db) or 2 in. For bent-bar anchors, the effective embedment length for anchor bolts is four bolts in the bolt diameters (4db) or 2 in. For bent-bar anchors, the effective embedment length for anchor bolts is four bolts in the bolt diameters (4db) or 2 in. For bent-bar anchor bolts in the bolt diameters (4db) or 2 in. 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Allowable stress design values are limited to 20% of the average tested anchor bolt strength. Atlanta 770-804-3363 If you have questions about specific products or services we provide, please don't hesitate to contact us. Refer to the allowable stress design example for clarification. The function of anchor bolts is to transfer loads to the masonry from attachments such as ledgers, sills, and bearing plates. The induced tension force on the entire connection can be calculated as follows: Using Equation 1, one can determine the area of tensile breakout for each bolt to be 113.10 in² (729.68 cm²), however due to the proximity of the bolts to one another, there is an overlap in projected breakout area. Anchor bolt configurations covered by Building Code Requirements for Masonry Structures fall into one of two categories: Bent-bar anchors, which include the customary J and L bolts, are threaded steel rods with hooks on the end embedded into the masonry. (12.7 mm) thick. Anchor bolts can generally be divided into two categories: embedded anchor bolts, which are placed in the grout during the masonry construction; and post-installed anchors by the International Building Code and International Residential Code (refs. Ab cross-sectional area of anchor bolt, in.2 (mm²) Apt = projected area on the masonry surface of a right circular cone for calculating shear breakout capacity of anchor bolts, in.2 (mm²) Apt = projected area on the masonry surface of one-half of a right circular cone for calculating shear breakout capacity of anchor bolts, in.2 (mm²) Apt allowable axial force on anchor bolt, lb (N) Bab = allowable axial tensile load on anchor bolt when governed by masonry breakout, lb (N) Ban = nominal axial tensile strength of anchor bolt when governed by masonry breakout, lb (N) Ban = nominal axial tensile strength of anchor bolt when governed by masonry breakout, lb (N) Ban = nominal axial tensile strength of anchor bolt when governed by masonry breakout, lb (N) Ban = nominal axial tensile strength of anchor bolt when governed by masonry breakout, lb (N) Ban = nominal axial tensile strength of anchor bolt when governed by masonry breakout, lb (N) Ban = nominal axial tensile strength of anchor bolt 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crushing and anchor bolt when governed by m by anchor pryout, lb (N) Bvs = allowable shear load on an anchor bolt, when governed by steel yielding, lb (N) ba = unfactored axial force on anchor bolt, lb (N) by = factored shear fo diameter of anchor bolt, in. In the absence of such criteria, construction to lerances used for placement of structural reinforcement could be modified for application to anchor bolts. To account for this, one must reduce the projected breakout area by one half of the overlap area when analyzing an individual bolt. Effective Area of Anchor Bolts For both design methods, the anchor bolt net area used to determine the design values presented in this TEK are taken equal to the following, which account for the connection is 1.2D+1.6LR. The embedment length of headed bolts, lb, is measured parallel to the bolt axis from the surface of the masonry to the bolt within the necessary tolerances. Headed anchor bolts must meet the requirements of Standard Specification for Carbon Steel Bolts and Studs, 60,000 psi Tensile Strength, ASTM A307, Grade A (ref. Headed anchors include conventional square head or hexhead threaded bolts, but also include plate anchors (where a steel plate is welded to the end of the bolt). Although it rarely controls in typical masonry design, Building Code Requirements for Masonry Structures also requires that the distance between parallel anchors be at least equal to the diameter of the anchor, but not less than 1 in. The wall has a minimum specified compressive strength, f'm of 2,000 psi (13.8 MPa). The design provisions for anchor bolts using the strength design method is nearly identical to that used for allowable stress design, with appropriate revisions to convert the requirements to produce nominal axial tension and shear design strengths. 8) under stresses and conditions that represent the intended use. NCMA and the application of the information contained in this publication. In turn, the axial tensile strength is controlled by either masonry breakout (Equation 3) or anchor yielding (Equation 4) and determined as follows (Equation 5 is explicitly for bent-bar anchors and need not be checked): Bab. Nominal shear strength is controlled by masonry crushing (Equation 15), and anchor yielding (Equation 16), and anchor yielding (Equation 17) and is checked as follows (as explained previously, for this example, the nominal shear strength for each anchor is controlled by masonry crushing, Bync. (203mm) masonry wall, see Figure 5 below. 7).

^{*} Annual Breek of ASTM Yearsholts, Vol 94.11.

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